



molding an outer portion of a second plastic around said inner core at opposed second mold cavities, and

molding at least one elastomeric grip portion on said outer portion at opposed third mold cavities, said first and second plastics having the same composition and appearance.

- JBH  
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16. (Previously presented): The method of claim <sup>15</sup>~~16~~ wherein said first and second plastic are both clear plastic.
17. (Previously presented): The method of claim 16 wherein said molding an outer portion includes providing said outer portion with a surface texture.